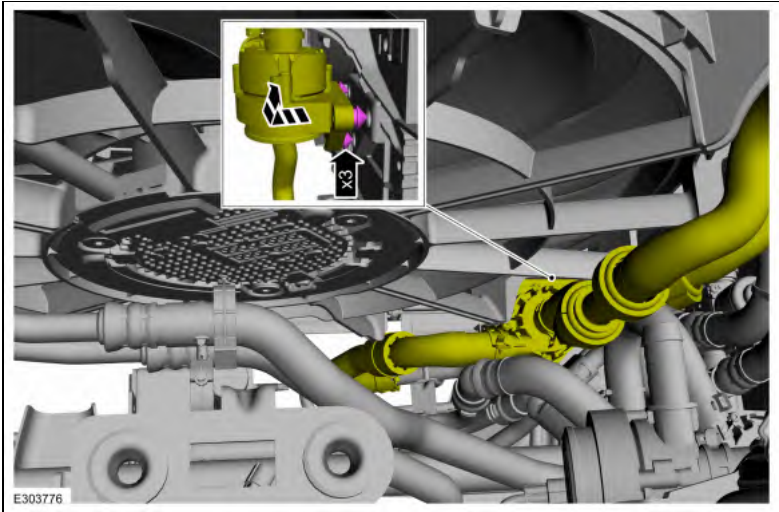
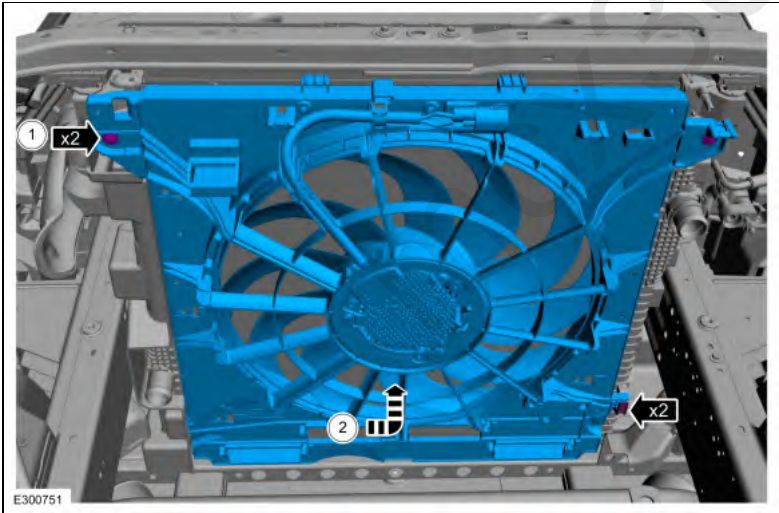




7. **NOTE:** Raise the cooling fan motor and shroud from the RH side.

Remove the cooling fan motor and shroud.
Torque: 71 lb.in (8 Nm)



Installation

- 1. To install, reverse the removal procedure.

Cooling Module

Special Tool(s) / General Equipment

Hose Clamp Remover/Installer

Removal

NOTE: Removal steps in this procedure may contain installation details.

1. With the vehicle in NEUTRAL, position it on a hoist.
Refer to: Jacking and Lifting - Overview (100-02 Jacking and Lifting, Description and Operation).
2. Drain the cooling system.
Refer to: Engine Cooling System Draining, Vacuum Filling and Bleeding (303-03D Engine Cooling - 3.3L Duratec-V6 â€“ Hybrid (BP), General Procedures).
3. Drain the electric cooling system.
Refer to: Cooling System Filling and Bleeding (303-03E Electric Powertrain Cooling - 3.3L Duratec-V6 â€“ Hybrid (BP), General Procedures).
4. Evacuate the A/C system.
Refer to: Air Conditioning (A/C) System Recovery, Evacuation and Charging - Vehicles With: R1234YF Refrigerant (412-00 Climate Control System - General Information, General Procedures).
5. Remove the radiator grille opening panel.
Refer to: Radiator Grille Opening Panel (501-02 Front End Body Panels, Removal and Installation).
6. **NOTE:** Make sure that all openings are sealed.

Remove the condenser inlet and outlet nuts and disconnect the fittings.

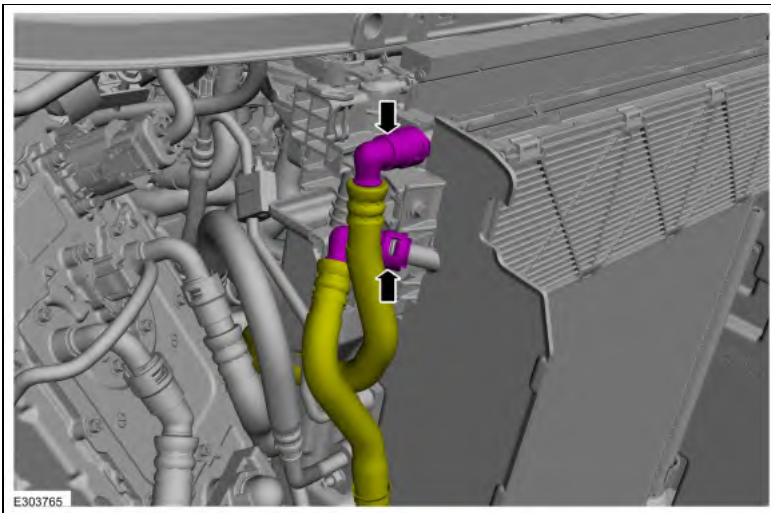
Torque:

Stage 1: 80 lb.in (9 Nm)

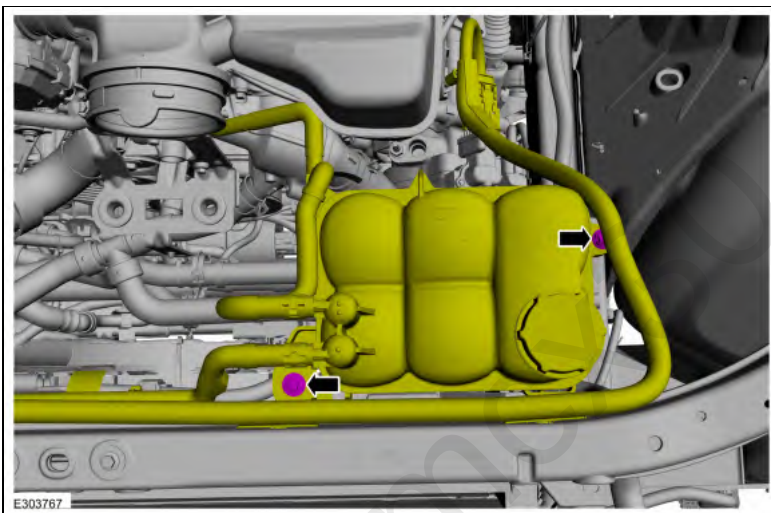
Stage 2: 155 lb.in (17.5 Nm)



7. Disconnect the coolant hoses quick release coupling.



- 8.
- Detach the coolant hose retainer.
 - Detach the wiring harness retainer.
 - Remove the bolt and position the degas bottle aside.
- Torque: 44 lb.in (5 Nm)*



9. Disconnect the electrical connector and detach the wiring harness retainers.